

## Characterization of Natural Clay from Tulungagung Regency, East Java Province, Indonesia

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### Abstract

*Natural clay is a material that has various benefits and is abundant in the environment. This research will study about the characteristics of natural clay from Tulungagung, East Java, Indonesia. This research used two samples of Natural Clay-1 (NC-1) and Natural Clay 2 (NC-2) from Tulungagung, Sidem village, Gondang district. The natural clays were dried at room temperature for 2 days then pulverized and sieved using 100 mesh sieves. X-ray diffraction (XRD), x-ray fluorescence (XRF), infrared spectroscopy (IR), and scanning electron microscopy (SEM) have been utilized to characterize the natural clay. XRF analysis revealed that the primary components of Tulungagung's natural clay are Fe, Si, and Al. Montmorillonite, quartz, and anatase are the primary natural clay minerals, as determined by XRD and FTIR. The results of the SEM indicate a non-uniform material surface.*

**Keywords:** *Natural clay; chemical composition; mineral content; morphology*

### Introduction

Tulungagung is one of the districts in East Java where most of its territory consists of natural clay. The clay is mostly used as material for bricks and tiles, so it has low economic value. Clay is one of the inorganic materials that has a layered structure which causes clay to have the ability to exchange ion in its layers. Meanwhile clay has many potentials to be used as smart material. Some

research showed that clay has been used slow-release agents in fertilizer (Eddarai et al., 2022), catalyst (Baloyi et al., 2018), adsorbent of heavy metal (Gu et al., 2019; Tahya et al., 2022; Uddin, 2017; Zhao et al., 2015) adsorbent of dye waste (Karelius & Asi, 2018b) and hard water desalination (Musawwa et al., 2022).

Clay is a natural mineral that the particle size is less than 2 mm and has a layer of negative charge. Clay is a mineral known as

a mineral that has good adsorption ability. Most clay have arrangements of tetrahedral silica and octahedral aluminum. In tetrahedral silica, a silica atom surrounded by four oxygen atoms at each corner of tetrahedral. While in octahedral aluminum, an aluminum atom surrounded by hydroxyl groups at six corners to form an octahedral structure (Huggett, 2015). The silica and aluminum atoms in clay can be partially replaced by other element called the isomorphic process. The units will form a combination of arrangement to form a clay. The characteristic of each type of clay are influenced by the combination of different basic composition (Darwanto et al., 2019)

Clays are classified based on their mineral content and lattice shape. Based on the lattice shape, clay is divided into two types, namely 1:1 lattice type and 2:1 lattice type which is a ratio of silica-tetrahedral plates and aluminate-octahedral plates. Based on the mineral content, clay is grouped into montmorillonite, kaolinite, halosite, and illite. Montmorillonite is a clay mineral with the general formula  $(\text{OH})_4\text{Si}_8\text{Al}_4\text{O}_{20}\cdot n\text{H}_2\text{O}$  where  $n\text{H}_2\text{O}$  is water between layers with units of 1: 2. The bond between layers is mainly caused by Van der Waals forces, therefore it is very weak. Kaolinite structural unit consists of layers of silica tetrahedral alternating with octahedral alumina units with a 1:1 lattice type, with the general formula  $(\text{OH})_8\text{Al}_4\text{Si}_4\text{O}_{10}$ . The mineral kaolinite is stable, and water cannot enter between its plates to cause expansion or contraction in the unit cells. Other minerals from the kaolinite family are halosite, and Illit, which first encountered in Illinois with the molecular formula  $(\text{OH})_4\text{Ky}(\text{Si}_{8-y}\text{Al}_y)(\text{Al}_4\text{Mg}_6\text{Fe}_4\text{Fe}_6)\text{O}_{20}$  where  $y$  is between 1 and 1.5. The illite clay mineral consists of an octahedral aluminum layer sandwiched between two silica tetrahedral layers (Darwanto et al., 2019).

Every region in Indonesia has different composition of the natural clay. The main component of clay in District Tanah Miring Merauke are quartz, illite, nordstrandite, hematite, and osbornite, and has high

crystallinity (Darwanto et al., 2019). The main component of natural clay from Gowa, South Sulawesi are  $\text{Fe}_2\text{O}_3$ ,  $\text{Al}_2\text{O}_3$ , and  $\text{SiO}_2$ , while the main mineral components are quartz, kaolinite, and hematite (Side & Putri, 2022). XRD result of natural clay from Bojonegoro, East Java showed that it consists of kaolin, quartz, and feldspar minerals (Setyaningrum et al., 2021). While the main mineral components of natural clay in Gema village, Kampar, Riau Province consists of quartz, montmorillonite, and kaolinite (Yanti & Muhktar, 2015).

Thus, this paper aims to contribute to characterizing the natural clay in Tulungagung. This paper will study the physical and chemical properties of clay. This paper also can be used as information of utilization of natural clay from Tulungagung to be used to maximize its potential and have higher economic value.

## Methods

### Material

Glassware (pyrex), pestle mortar, 100 mesh sieves. Sample used was natural clay from Sidem Village, Gondang, Tulungagung.

### Preparation of Natural Clay

Natural clay from two different location in Sidem Village were dried at room temperature for 2 days then pulverized and sieved using 100 mesh sieves. The result of the sieve was called NC-1 (Natural Clay 1) and NC-2 (Natural Clay 2). NC-1 was taken from location latitude: S 8°4'9,81516" and longitude: E 111°48'17,92152", while NC-2 was taken from altitude S 8°4'10,95492" and latitude E 111°48'18,1998.

### Natural Clay Characterization

The characterization tools used were X-Ray Diffraction (PANanalytical X'pert PRO), XRF (PANanalytical Minipal 4), IR Spectrometer (Shimadzu IR Prestige 21), and SEM (FEI Inspect-S50).

**Results and Discussion**

*The Physical Character of Natural Clay*

In this study, natural clay was obtained in the form of fine brown powder. NC-1 is reddish brown, while NC-2 is brown. The picture of natural clay can be seen in Figure 1. The natural clay was taken from two different points in Sidem Village. The color difference of physical appearance in Tulungagung natural clay was due to the solid Fe oxides content. Fe content was also determined by weathering process (Schwertmann, 1988) and their distribution in soil (Jackson, 1957). This result will be confirmed by the XRF characterization result below.

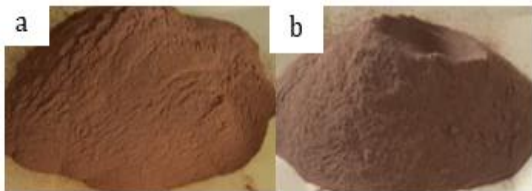


Figure 1. (a) NC- 1, (b) NC-2

*XRF Characterization*

The chemical composition of the natural clay from Tulungagung was tested using XRF instrument. The result can be seen in Table 1. From Table 1, it can be identified that both NC-1 and NC-2 have main component Fe, Si, and followed by Al elements. The high content of Fe is usually found in natural clay and similar with previous study (Side & Putri, 2022).

The percentage of minerals content is not significantly different. The slight difference of Fe causes the difference in color of NC-1 and NC-2. NC-1 is more reddish than NC-2 because the number of Fe is higher than NC-2. Fe Solid content affect the color of the natural clay (Jackson, 1957).

Table 1. Characterization Result Using XRF

Elements	Percentage (%)	
	NC 1	NC 2
Al	14	13
Si	26.40	28.70
K	0.60	0.98
Ca	2.59	3.20
Ti	2.21	2.23
V	0.14	0.12
Cr	0.08	0.07
Mn	1.00	0.98
Fe	52.60	49.22
Cu	0.22	0.19
Zn	0.07	0.07

*XRD Characterization*

XRD instrument was used to find the information about the mineral contained, crystallinity and crystal structure. From XRD diffractogram can be seen mineral inside using the specific  $2\theta$  peaks. High and sharp peaks indicate that the material has good crystallinity and regularity, whereas broad peaks indicate an amorphous structure. The XRD result is presented in Figure 2.

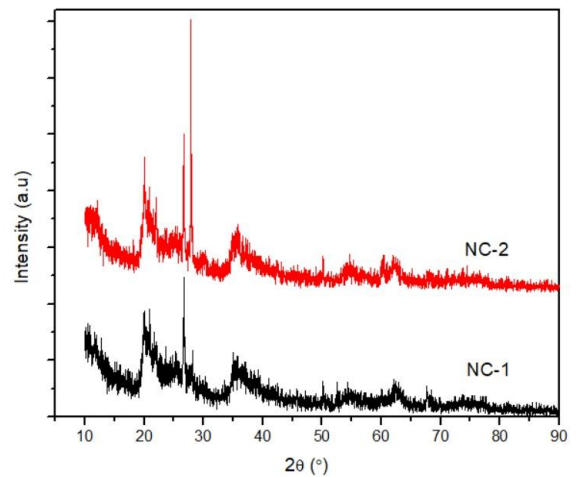


Figure 2. XRD Diffractograms of NC-1 and NC-2

Based on the standard issued by the Joint Committee on Powder Diffraction (JCPDS) number 00-046-1045, the XRD result identified that both NC-1 and NC-2 have the same minerals content. Based on the JCPDS data, the main mineral was quartz (Assila et al., 2020; Yanti & Muhktar, 2015). The main peaks can be seen at  $2\theta$  equal to 20.9, 26.6, 29.3, and 36.4. Other minerals that can be found were montmorillonites and anatase. The crystallinity of the material was low because the peaks was broad. The Fe phase was found in  $2\theta=27.95^\circ$  in high density due to their presences as impurities.

#### FTIR Characterization

The purpose of this characterization is to determine the functional group in natural clay from Tulungagung. The FTIR spectra of NC-1 and NC-2 are presented in Figure 3.

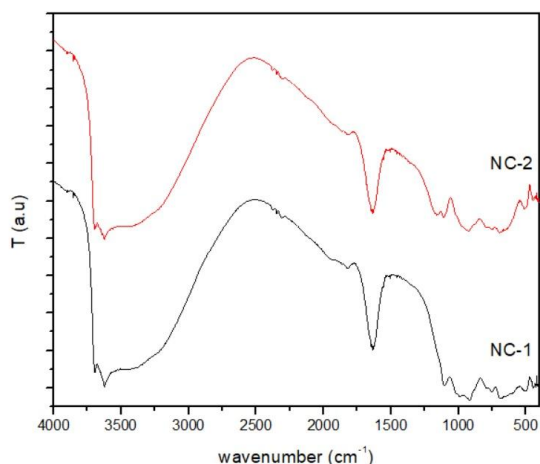


Figure 3. FTIR Spectra of NC-1 and NC-2

The characterization result using FTIR spectrometer for NC-1 and NC-2 showed similar results as shown in Figure 3. have similar spectra. The spectra show that there are several absorption peaks that are quite sharp in wave numbers 3696, 1629, 1002, 910, 798, 753, 677 and 568  $\text{cm}^{-1}$  on NC-1, and 3697, 1631, 996, 904, 796, 757, 673, and 578  $\text{cm}^{-1}$  on NC-2. The wavelength regions of 1629 and 1631  $\text{cm}^{-1}$  are stretching vibrations and bending vibrations of O-H bonds of molecules trapped in the clay crystal lattice (Sadiana et al., 2018). Meanwhile, in the region 3696 and

3697  $\text{cm}^{-1}$  show the stretching vibration of -OH bonded to octahedral Al atoms on the silicate surface or inter-layer silicate region of the clay structure. The absorption band correlates with the presence of peak spectra in 1002, 910, 996, 904  $\text{cm}^{-1}$  indicating the presence of Al-OH bending vibrations.

The absorption band correlates with the presence of peak spectra in 1002, 910, 996, 904  $\text{cm}^{-1}$  indicating the presence of Al-OH bending vibrations. Meanwhile, in the region 3696 and 3697  $\text{cm}^{-1}$  show the stretching vibration of -OH bonded to octahedral Al atoms on the silicate surface or inter-layer silicate region of the clay structure. The presence of silicate surface in accordance with the XRD results that the main properties of clays is silicate ( $\text{SiO}_2$ ).

The sharp absorption peaks in the 1002 and 996  $\text{cm}^{-1}$  regions indicate the characteristic absorption of Si-O stretching vibrations. The strong absorption in the region 950-1250  $\text{cm}^{-1}$  is the stretching vibration of M-O (where M=Si or Al) which involves the principal motion of Oxygen atom in Si-O. This data correlates with the wave numbers in the 673 and 677  $\text{cm}^{-1}$  regions which are characteristic of Si-O stretching vibrations. The absorption bands in the 798 and 796  $\text{cm}^{-1}$  regions show the stretching vibration of O-Si-O which is characteristic of microcrystalline  $\text{SiO}_2$  or quartz (Karelius & Asi, 2018a; Sadiana et al., 2018).

The absorption bands of 753 and 757  $\text{cm}^{-1}$  indicate the presence of symmetric vibrations of Si-O-Si in the tetrahedral layer of the clay and the absorption bands in the 568 and 578  $\text{cm}^{-1}$  areas indicate the presence of stretching vibrations in Si-O- $\text{Al}^{\text{VI}}$  (Al octahedral). Thus, based on all information obtained, NC-1 and NC-2 contain silica alumina mineral.

#### SEM Characterization

Scanning Electron Microscope (SEM) is used to examine and analysis the material surface. The SEM result is presented in Figure

4. As revealed by SEM, shows irregularly shaped particles of different sizes. The difference size may be affected by the agglomeration into much larger cluster by the particles of natural clays (Boulahbal et al., 2022). NC-1 and NC-2 have a non-uniform morphology. This is directly proportional to the XRD results which show that those materials do not have sharp peaks and tend to be amorphous.

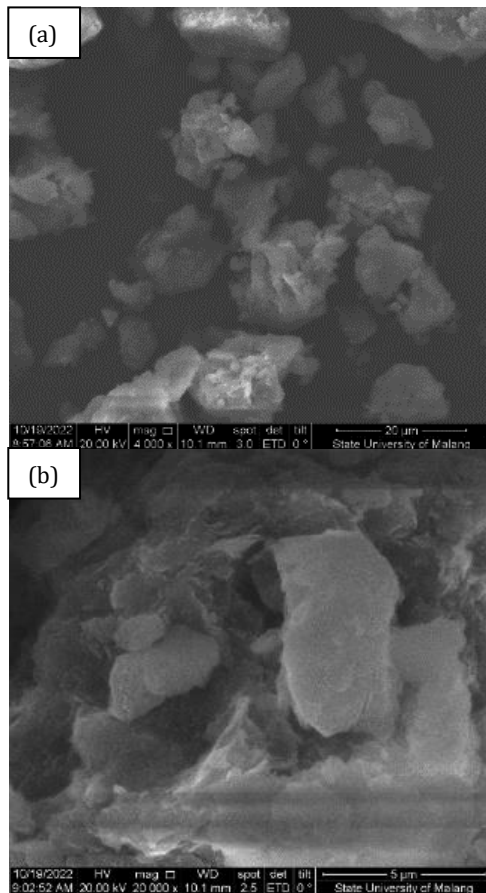


Figure 4. SEM image 20000x (a) NC-1, and (b) NC-2

Based on the characterizations results above, the main component of natural clay from Tulungagung is iron as impurities. Apart from iron, natural clay from Tulungagung contains Si and Al elements. The percentage of Si and Al elements tends to be higher than the Fe element, however, since the ratio of Si:Al, is 2:1, the natural clay of Tulungagung can be used as a source of advanced material

such as zeolite X. Zeolite X is a chemical material that has a Si:Al composition ratio of 2:1 (Asfadiyah, 2014). In the future, to reduce the impurities and increase the percentage of elements, the natural clay must be activated first.

## Conclusion

This study concludes that quartz is the main phase mineral in natural clay from Tulungagung. Other minerals that can be found were montmorillonites and anatase. The main component of clay is Fe, Si, and Al elements. The crystallinity of the material is amorphous. The presence of peak spectra in 1002, 910, 996, 904, 3696 and 3697  $\text{cm}^{-1}$  indicating the presence of silicate surface in accordance with the XRD results in the fact that the main properties of clays are silicate ( $\text{SiO}_2$ ). SEM result shows irregularly shaped particles of different sizes and a non-uniform morphology of NC-1 and NC-2.

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